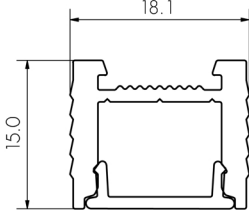
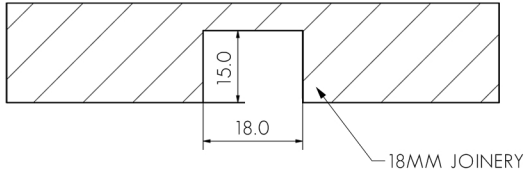


**1** PRODUCT OVERVIEW



TRIMLESS TIM 15

**2** CREATE RECESS



18MM JOINERY

**3** INSTALLATION EXTRUSION INTO JOINERY.

1. IF USING MULTIPLE LENGTHS OF EXTRUSION, SLIDE EXTRUSIONS TOGETHER ON TO JOINER OR BEND PLATE.
2. FEED LED STRIP TAILS (OR CABLE) THROUGH HOLE IN EXTRUSION AND CLAMP USING CORD GRIP SUPPLIED. (SEE FIG. 2). DO NOT INSTALL LED STRIP AT THIS POINT.
3. MAKE ELECTRICAL CONNECTION: CONNECT LED STRIP TAILS TO LED DRIVER (SEE FIG. 3 IF SUPPLIED WITH MALE/FEMALE CONNECTORS).
4. PUSH EXTRUSION INTO ROUTED SLOT, ENSURING A FIRM FIT (SEE FIG. 1). USE SILICON TO AID FIXATION IF NECESSARY.

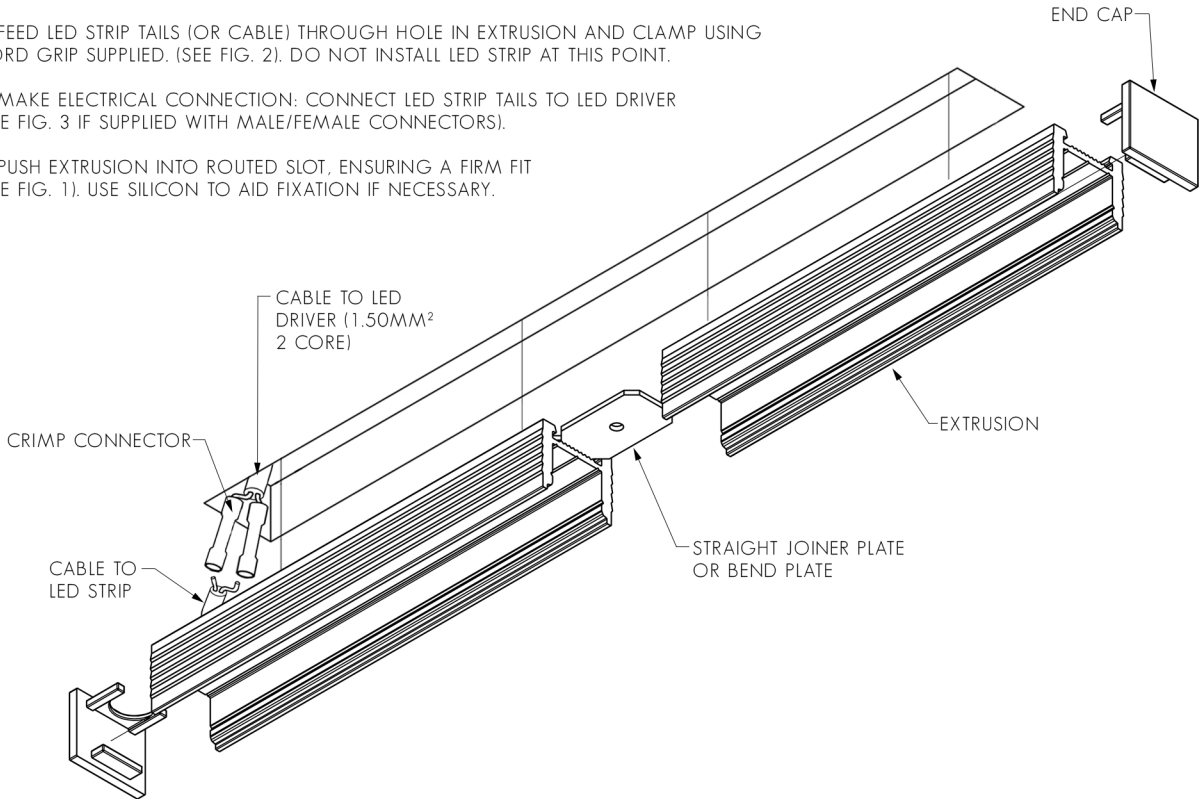


FIG. 1 - ENSURE EXTRUSION IS MOUNTED SECURELY

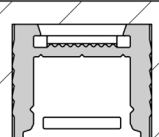
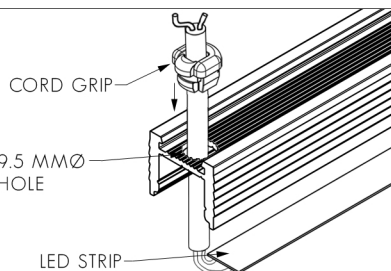


FIG. 2 - FASTEN CABLE USING CORD GRIP

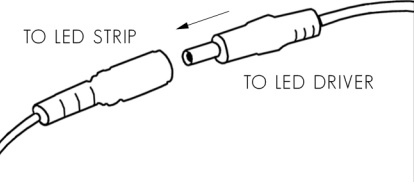


CORD GRIP

9.5 MMØ HOLE

LED STRIP

FIG. 3 - MAKE ELECTRICAL CONNECTION



TO LED STRIP

TO LED DRIVER

4 INSTALL LED STRIP AND DIFFUSER

1. **IMPORTANT:** BEFORE MOUNTING LED STRIP, CLEAN EXTRUSION USING AN ALCOHOL BASED CLEANER.
2. REMOVE BACKING FROM LED STRIP TO EXPOSE STICKY SURFACE LAY LED STRIP INTO EXTRUSION, USING THE SMALL GROOVES IN THE BACK OF THE EXTRUSION AS A GUIDE. USE A DAB OF SILICON AT EACH END OF THE LED STRIP TO PREVENT ENDS FROM LIFTING OFF EXTRUSION.
3. CLIP DIFFUSER INTO EXTRUSION, ENSURING A FIRM CONNECTION (SEE FIG. 4).

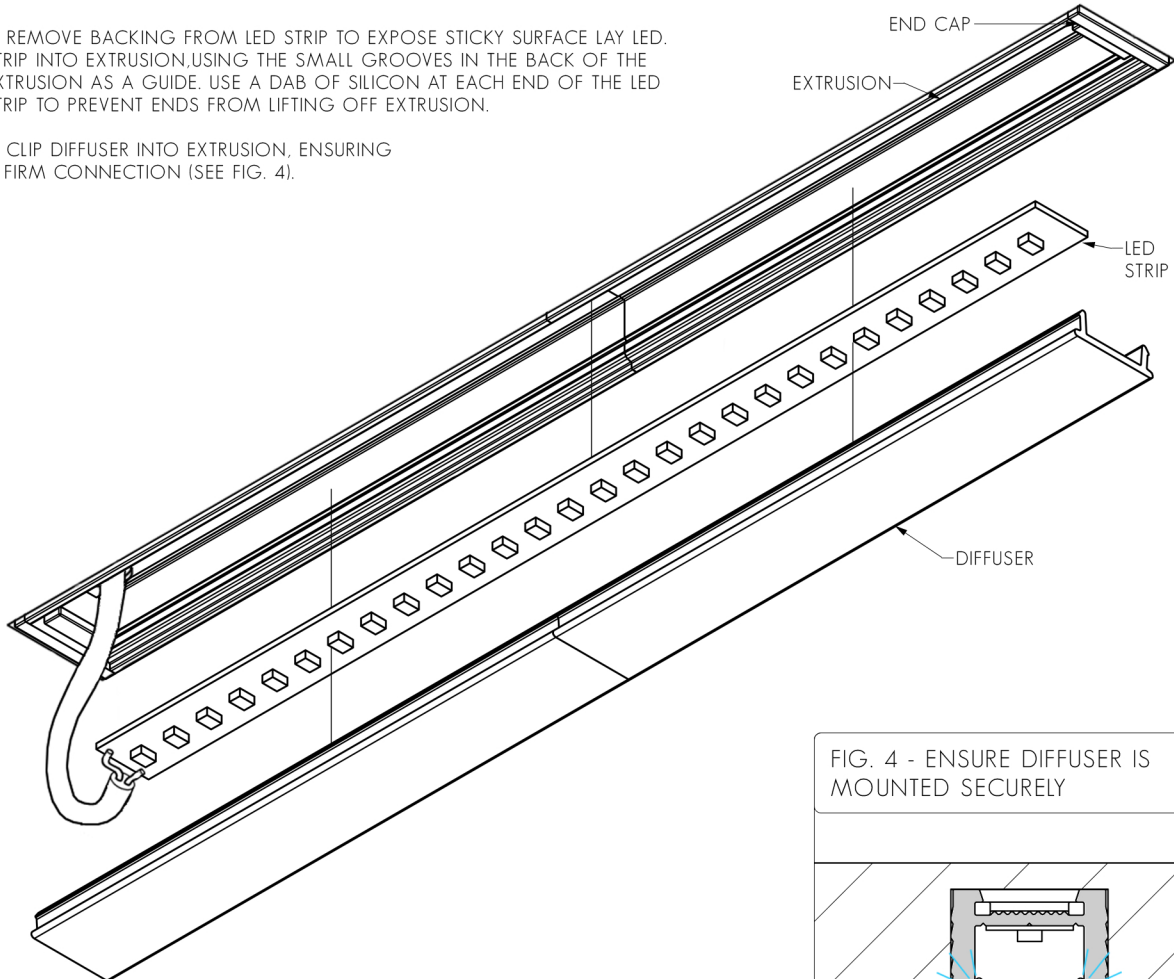


FIG. 4 - ENSURE DIFFUSER IS MOUNTED SECURELY

